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# Forest-Multiply Gum Sandwich® Birch

**Technical board**, composed of a rubber core (SBR, EPDM, neoprene under physical – mechanical requirements) covered on both sides with phenolic plywood 100% birch.

Thickness, density and configuration of the sheets are analyzed in order to get the required thermic insulation.

# Gluing

Class III (EN 314-2)

### Finish

Natural

Phenolic film

Any laminated material (metal, HPL, PVC, PP, wood sheet, etc)

#### **Variations**

Fireproof

Cores with any technical gum according to customers requirements

# Main uses

Bus floors Train floors



Thickness (mm)	Dimensions (mm)
From 15 until 125	From 2440 *1220 until 4000*2000

Characteristics (only related to the birch plywood board in the standard configuration)				
	Unit	Values	Standards	
Density	Kg/m³	650 ± 50	UNE-EN 323	
Elasticity unit	Longitudinal	>9.500 MPa	UNE-EN 310	
Liasticity utilit	Transverse	>8.200 MPa	UNE-EN 310	
Resistance to elasticity	Longitudinal	>90 MPa	UNE-EN 310	
nesistance to elasticity	Transverse	>78 MPa	UNE-EN 310	
Formaldehyde emissions		E1 CARB Phase 1 <sup>\$</sup> CARB Phase 2 <sup>\$</sup> CARB ULEF <sup>\$</sup>	93120	
Resistance to unstuck	MPa	96,5	UNE-EN ISO 178	
Absortion of water at 20°	%	2,31	UNE-EN ISO 62	
Resistance to unstuck by traction	N	2330	ASTm C 297	
Reaction to fire		D-S2,d0	UNE 13501-1	
Resistance to uprooting screws	daN	198	UNE-EN 13446	
Acoustic isolation	dBA	27,1 ± 1,0	UNE-EN ISO 140-3	
Determination of combustion heat	Mj/Kg	18,24	UNE-EN ISO 1716	

<sup>\*</sup> Indicated data are based on tests realised in independent laboratories.

<sup>\*</sup> These data are based on core and sheets specific thickness, therefore it may be interpreted as guidance.

<sup>\$</sup> Only under special requirements.